Section 1 Identification

Product Code and Name: NITRO SEAL A

Company Name and Address: 3D INTERNATIONAL 20724 Centre Pointe Parkway, Santa Clarita CA 91350

Business Phone: 888-999-7627

Emergency Telephone Number: CHEMTREC 1-800-424-9300 (US and Canada) All other locations 01-707-703-527-3887

Section 2 Hazards Identification

Classification of the Substance or Mixture: 1) ACUTE TOXICITY: ORAL Category 4. 2) SKIN CORROSION/IRRITATION Category 2. 3) EYE DAMAGE/IRRITATION Category 2B

GHS label elements:

Signal Word:

Hazard Statement: 1) Harmful if swallowed. 2) Causes skin irritation. 3) Causes eye irritation

Precautionary Statements:

Prevention: Wash hands thoroughly after handling. Wear protective gloves.

Response: IF SWALLOWED: Call a POISON CENTER or a doctor/physician if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of soap and water then use moisturizing lotion.

If skin irritation occurs: Get medical advise/attention. Take off contaminated clothing and wash before use.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF eye irritation persists: Get medical advice/attention.

Storage: Keep closed and away from children. Keep away from heat or flame.

Section 3 Composition/Information on ingredients:

Substance/Mixture: Mixture

Product Description: Sealant

Chemical Name: Dodecamethyl cyclohexasiloxane

CAS NUMBER: 540-97-6

% IN PRODUCT: 90 to 98

Chemical Name: Aminofunctional Fluid

CAS NUMBER: 102782-92-3

% IN PRODUCT: < 1.3

Chemical Name: Polymer Resin

CAS NUMBER: N Proprietary

% IN PRODUCT: < 0.3

Chemical Name: Polydimethylsiloxane- Biodegradable

CAS NUMBER: 63148-62-9

% IN PRODUCT: < 4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.
**Section 4 First Aid Measures:**

**Description of necessary first aid measures**
- **Eye contact:** Wash eyes immediately with large amounts of water.
- **Inhalation:** Move person to fresh air at once. If breathing has stopped, get medical attention immediately.
- **Skin contact:** No first aid should be needed, however if irritation occurs wash contacted areas with mild soap and water.
- **Ingestion:** Do not induce vomiting. If person is conscious, give water. Get medical attention.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**
- **Eye contact:** Prolonged exposure can cause irritation.
- **Inhalation:** Fine mist may cause irritation of the nose and throat.
- **Skin contact:** Prolonged exposure can cause moderate irritation.
- **Ingestion:** Gastrointestinal irritation, nausea, vomiting, and diarrhea.

**Over-exposure signs/Symptoms**
- **Eye contact:** Adverse symptoms may include the following: Irritation
- **Inhalation:** Adverse symptoms may include the following: No significant effect
- **Skin contact:** Adverse symptoms may include the following: Irritation
- **Ingestion:** Adverse symptoms may include the following: Gastrointestinal irritation

**Indication of immediate medical attention and special treatment needed, if necessary**
- **Notes to physician:** Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled
- **Specific treatments:** No specific treatment
- **Protection of first -aiders:** No action should be taken involving any personal risk or without suitable training. Wash contaminated clothing throughly with water before removing it.

**Section 5 Fire Fighting Measures**

**Extinguishing Media**
- **Suitable extinguishing media** Regular Foam, Waterfog, Carbon Dioxide, or Dry Chemicals
- **Unsuitable extinguishing media** None known
- **Specific hazards arising from the chemical** In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products**
- **Special protective actions for fire-fighters** If there is a fire, Promptly isolate the scene by removing all persons from the vicinity of the incident.
- **Special protective equipment for fire-fighters** Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- **Hazardous Decomposition:** Oxides of carbon or traces of hydrocarbons may be formed in small amounts.

**Special Fire Fighting Procedures:** Clear fire area of unprotected personnel. Do not enter confined fire area without full bunker gear as well as positive pressure breathing apparatus.

**Unusual Fire / Explosion Hazards:** Not Listed
Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flares in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in for "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Dispose via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the original if not disposed of properly.

Use Gloves, Goggles, Boots and Breathing Mask. Small amounts do not need special measures. Clean up with water. For large spills remove all sources of ignition. Ventilate area. Absorb with an inert absorbent material. Avoid runoff into drains and sewers. All used and unused product should be disposed of in conformance with local, state, and federal regulations.

Section 7 Handling and Storage

Precautions for safe handling: Put on appropriate protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternate made from a compatible material, keep tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Do not reuse container. Wash throughly after use.

Conditions for safe storage: Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Do not store in unlabeled containers either empty or full. Secure all chemicals out of the reach of children.

Section 8: Exposure Controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>CAS #</th>
<th>PEL/OSHA</th>
<th>TLV-ACGIH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dodecamethyl cyclohexasiloxane</td>
<td>540-97-6</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Aminofunctional Fluid</td>
<td>102782-92-3</td>
<td>200ppm</td>
<td>200ppm</td>
</tr>
<tr>
<td>Polymer Resin</td>
<td>N Proprietary</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Polymethylsiloxane- Biodegradable</td>
<td>63148-62-9</td>
<td>Not Established</td>
<td>Not Established</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene Measures: Wash hands forearms and face throughly after handling chemical products
Eye/face protection: None
Skin protection: Avoid skin contact. Wear chemical resistant impermeable gloves
Respiratory protection: None
Section 9: Physical and chemical properties

- Physical state: Liquid
- Color: Clear
- Odor: No Scent
- pH: 7-8
- Boiling Point: >212 °F
- Flash point: >275 °F
- Specific Gravity: 1.02
- Vapor Pressure: >1 (volatile)
- Volatiles: 100%
- Vapor Density: Not Established
- Solubility: Dispersible
- Evaporation Rate: Not Determined
- Volatile Organic Compound (VOC) content for Consumer Products Applications Percent by weight: 0%

Section 10. Stability and reactivity

- Reactivity: No specific test data related to reactivity available for this product or its ingredients
- Chemical stability: The product is stable
- Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur
- Conditions of instability: When exposed to high temperatures vcolors may fade and bottles may panel
- Conditions to avoid: Keep closed
- Hazardous decomposition products: Under normal conditions of storage and use, hahardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

<table>
<thead>
<tr>
<th>Eyes</th>
<th>Skin</th>
<th>Inhalation</th>
<th>Ingestion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Irritation</td>
<td>Irritation</td>
<td>No significant effect</td>
<td>Gastrointestinal irritation</td>
</tr>
</tbody>
</table>

- Sensitization: There is no data available
- Mutagenicity: There is no data available
- Carcinogenicity: There is no data available
- Reproductive toxicity: There is no data available
- Teratogenicity: There is no data available
- Specific target organ toxicity (single exposure): There is no data available
- Specific target organ toxicity (repeated exposure): There is no data available
- Aspiration hazard: There is no data available

Delayed and immediate effects and also chronic effects from short and long term exposure

**Short term exposure**
- Potential immediate effects: Not available
- Potential delayed effects: Not available

**Long term exposure**
- Potential immediate effects: Not available
- Potential delayed effects: Not available

**Potential Chronic health effects**
- General: Not known significant effects or critical hazards
- Carcinogenicity: Not known significant effects or critical hazards
- Mutagenicity: Not known significant effects or critical hazards
- Teratogenicity: Not known significant effects or critical hazards
- Developmental effects: Not known significant effects or critical hazards
- Fertility effects: Not known significant effects or critical hazards
Section 12. Ecological information

Toxicity: Not available
Persistence and degradability: Not available
Bioaccumulative potential: Not available
Mobility in soil: soil/water partition coefficient (Koc): Not available
Other adverse effects: No known significant effects or critical hazards

Section 13. Disposal considerations

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the sewer but processes in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>DOT</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>Not regulated</td>
<td>Not regulated</td>
<td>Not regulated</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>Not classified as Hazardous for Transport</td>
<td>Not classified as Hazardous for Transport</td>
<td>Not classified as Hazardous for Transport</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available</td>
<td>Not available</td>
<td>Not available</td>
</tr>
</tbody>
</table>

Section 15. Regulatory information

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs): Not listed
Clean Air Act Section 602 Class I Substances: Not listed
Clean Air Act Section 602 Class II Substances: Not listed
DEA List I Chemicals (Precursor Chemicals): Not listed
DEA List II Chemicals (Essential Chemicals): Not listed
SARA 302/304/311/312 extremely hazardous substances: Not applicable
SARA 302/304 emergency planning and notification: Not Applicable
SARA 302/304/311/312 hazardous chemicals: No products were found

Section 16. Other information

NFPA Ratings: Health 1
Flammability 2
Reactivity 0

Disclaimer of Liability:
The information contained herein is based on data considered to be accurate. However, the information is provided without any warranty, expressed or implied, regarding its correctness. The Conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with handling, storage, use or disposal of this product.